



1. Attach plastic feet to all 4 uprights, the narrow part of each slot pointing downwards.

2. Tap the side beams in at the required positions for the worktop and lower shelf level. The side beams for the worktop should be positioned in the top two holes of the 915 uprights. - Repeat to get two matching end frames.

3. The face beams for the worktop should be positioned in the top two holes of the 915mm upright, matching the side beam height. Locate the face beam for the undershelf at the same level of the lower side beams.

4. Now insert the front to back deck support in the main work station level and the undershelf (2440mm wide workbench comes with 2 deck supports per level) and fit the left to right deck support which forms the T bar.

5. Now add the 18mm undershelf to the lower level ensuring the block of wood is fitted to the front (see image A). Finally add the 18mm thick shelf to the work top level.

### Tools Required

Rubber Mallet

### Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyewear are recommended to undertake the assembly.



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